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## Safety data sheet: Z-HIPS

### SECTION 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/ UNDERTAKING

#### 1.1. PRODUCT IDENTIFIER

Trade name: Z-HIPS  
Generic name: HIPS (high impact polystyrene)  
Material type: thermoplastic

#### 1.2. RELEVANT IDENTIFIED USES OF THE SUBSTANCE OR MIXTURE AND USES ADVISED AGAINST

Identified use: thermal processing for 3D printing in Layer Plastic Deposition (LPD) technology.  
Use advised against: other than listed above

#### 1.3. DETAILS OF THE SUPPLIER OF THE SAFETY DATA SHEET

Supplier: Zortrax S.A.  
Lubelska 34  
10-409 Olsztyn  
Poland  
TEL. +48 89 672 40 01  
Made in: China

#### 1.4. EMERGENCY TELEPHONE NUMBER

Emergency telephone number: 112

### SECTION 2. HAZARDS IDENTIFICATION

#### 2.1. CLASSIFICATION OF THE SUBSTANCE OR MIXTURE

This product is not classified as dangerous according to Regulation (EC) No 1272/2008.

#### 2.2. LABEL ELEMENTS

Hazard pictogram(s): not applicable  
Signal word(s): not applicable  
Hazard statement(s): not applicable  
Precautionary statement(s): not applicable

### 2.3. OTHER HAZARDS

The product does not meet the criteria for PBT or vPvB classification.

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

### 3.1. SUBSTANCES

Not applicable

### 3.2. MIXTURES

HIPS (high impact polystyrene) – 90% CAS: 9003-55-8  
Additives and colorants – 0 ~ 10%

## SECTION 4. FIRST AID MEASURES

### 4.1. DESCRIPTION OF FIRST AID MEASURES

Eye contact:	immediately rinse eyes with water. In case of irritation, contact a physician.
Skin contact:	if molten material comes into contact with the skin, cool immediately with cold water. Removal of solidified molten material from skin as well as treatment of burns require medical assistance.
Ingestion:	remove material residues from mouth and rinse mouth with water. Drink plenty of water. Do NOT induce vomiting. In case of discomfort, contact a physician.
Inhalation:	provide fresh air. In case of noticing worrying symptoms, consult a physician.

### 4.2. MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED

Most important symptoms/effect: no data available

### 4.3. INDICATION OF ANY IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENT NEEDED

Notes to physician: treat symptomatically

## SECTION 5. FIREFIGHTING MEASURES

### 5.1. EXTINGUISHING MEDIA

Suitable extinguishing media:	fine spray or water mist, dry powder, foam, carbon dioxide (CO <sub>2</sub> ).
Unsuitable extinguishing media:	high volume water jet.

## 5.2. SPECIAL HAZARDS ARISING FROM THE SUBSTANCE OR MIXTURE

Special hazards arising from the substance or mixture: burning produces irritating and noxious fumes/gases, smoke, carbon monoxide, carbon dioxide, hydrocarbons.

## 5.3. ADVICE FOR FIREFIGHTERS

Special protective equipment for firefighters: self-contained breathing apparatus and full firefighting protective gear.

# SECTION 6. ACCIDENTAL RELEASE MEASURES

## 6.1. PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES

Use personal protective equipment. Avoid contact with eyes and skin. Do not breathe vapors. In case of failure in a confined space, ensure proper ventilation. Remove sources of ignition and extinguish open flame.

## 6.2. ENVIRONMENTAL PRECAUTIONS

Prevent or limit further leakage if possible. Avoid discharge of the product into drain, ground and surface water.

## 6.3. METHODS AND MATERIAL FOR CONTAINMENT AND CLEANING UP

Sweep up and gather solidified material into appropriate containers for disposal. Collected material treat as waste.

## 6.4. REFERENCE TO OTHER SECTIONS

See SECTION 8 for personal protection information. See SECTION 13 for disposal considerations.

# SECTION 7. HANDLING AND STORAGE

## 7.1. PRECAUTIONS FOR SAFE HANDLING

Handle in accordance with general safety regulations. Use personal protective equipment. Ensure proper ventilation. Avoid contact with molten material. Do not eat, drink or smoke when using the product. Do not ingest.

## 7.2. CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES

Store in tightly closed packaging in a dry and cool room away from hot surfaces and sources of ignition. Protect from moisture and direct sunlight.

## 7.3. SPECIFIC END USE(S)

See SECTION 1.2.

Exposure scenario: no data available

Other guidelines: no data available

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. CONTROL PARAMETERS

Exposure limits:	the product does not contain any hazardous substances with occupational exposure limits.
Biological limit values:	not applicable
Recommended monitoring procedures:	not applicable
Derived No Effect Level (DNEL):	not applicable
Predicated No Effect Concentration (PNEC):	not applicable

### 8.2. EXPOSURE CONTROLS

Appropriate engineering controls:	store at temperatures between 20 and 30°C. Ensure proper ventilation, especially in confined spaces.
Individual protection measures, such as personal protective equipment:	
Eye protection:	wear safety glasses with side-shields.
Skin protection:	wear heat-resistant gloves when handling molten material.
Respiratory protection:	when working in spaces with high temperatures and with poor ventilation, use breathing equipment with particle filter.
Thermal hazards:	no fire hazard under normal use conditions.
Environmental exposure controls:	do not allow to enter drains, ground and surface water.

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. INFORMATION ON BASIC PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	filament
Physical state:	solid (compressed)
Colors:	various
Odor:	nearly odorless
Odor threshold:	not applicable
pH:	no data available
Melting point/freezing point:	not applicable
Initial boiling point and boiling range:	no data available
Flash point:	no data available
Evaporation rate:	no data available
Flammability:	flammable in constant flame
Upper/lower flammability or explosive limits:	no data available
Vapor pressure:	no data available
Vapor density:	no data available
Relative density:	1.14 g/cm <sup>3</sup>
Solubility:	insoluble

Partition coefficient: n-octanol/water:	no data available
Auto-ignition temperature:	product is not self-igniting
Decomposition temperature:	no data available
Viscosity:	no data available
Explosive properties:	no data available
Oxidizing properties:	no data available

## 9.2. OTHER INFORMATION

Miscibility:	immiscible
Fat solubility:	no data available
Conductivity:	no data available
Gas group:	no data available

## SECTION 10. STABILITY AND REACTIVITY

### 10.1. REACTIVITY

No reactivity under normal storage conditions.

### 10.2. CHEMICAL STABILITY

Stable under normal storage conditions.

### 10.3. POSSIBILITY OF HAZARDOUS REACTIONS

None under normal storage and processing.

### 10.4. CONDITIONS TO AVOID

Sources of heat, ignition and moisture. Working in spaces with poor ventilation.

### 10.5. INCOMPATIBLE MATERIALS

Strong oxidants

### 10.6. HAZARDOUS DECOMPOSITION PRODUCTS

No decomposition under normal conditions. Combustion products: see SECTION 5.2.

## SECTION 11. TOXICOLOGICAL INFORMATION

### 11.1. INFORMATION ON TOXICOLOGICAL EFFECTS

Acute toxicity:	oral LD50 > 5000 mg/kg (rat), skin LD50 > 2000 mg/kg (rabbit).
Skin corrosion/irritation:	contact with skin may cause irritation.

Serious eye damage/irritation:	contact with eyes may cause irritation.
Respiratory or skin sensitization:	no sensitizing effects are known.
Germ cell mutagenicity:	no data available
Carcinogenicity:	IARC (International Agency for Research on Cancer) - none of the ingredients is listed. NTP (National Toxicology Program) - none of the ingredients is listed. MAK (German Maximum Workplace Concentration) - none of the ingredients is listed.
Reproductive toxicity:	no data available
STOT-single exposure:	no data available
STOT-repeated exposure:	no data available
Aspiration hazard:	no data available

## SECTION 12. ECOLOGICAL INFORMATION

### 12.1. TOXICITY

No data available

### 12.2. PERSISTENCE AND DEGRADABILITY

The product is non-biodegradable.

### 12.3. BIOACCUMULATIVE POTENTIAL

Bioaccumulation is not expected.

### 12.4. MOBILITY IN SOIL

No data available

### 12.5. RESULTS OF PBT AND VPVB ASSESSMENT

The product does not meet the criteria for PBT or vPvB classification.

### 12.6. OTHER ADVERSE EFFECTS

See SECTION 6.2.

## SECTION 13. DISPOSAL CONSIDERATIONS

### 13.1. WASTE TREATMENT METHODS

Do not discard into drains, water courses or onto the ground. Waste and empty containers should be disposed of in accordance with local regulations.

## SECTION 14. TRANSPORT INFORMATION

### 14.1. UN NUMBER

DOT, ADR, IMDG, IATA – not applicable

### 14.2. UN PROPER SHIPPING NAME

DOT, ADR, IMDG, IATA – not applicable

### 14.3. TRANSPORT HAZARD CLASS(ES)

DOT, ADR, IMDG, IATA – not applicable

### 14.4. PACKING GROUP

DOT, ADR, IMDG, IATA – not applicable

### 14.5. ENVIRONMENTAL HAZARDS

DOT, ADR, IMDG, IATA – not applicable

### 14.6. SPECIAL PRECAUTIONS FOR USER

DOT, ADR, IMDG, IATA – not applicable

### 14.7. TRANSPORT IN BULK ACCORDING TO ANNEX II OF MARPOL AND THE IBC CODE

Not applicable

## SECTION 15. REGULATORY INFORMATION

### 15.1. SAFETY, HEALTH AND ENVIRONMENTAL REGULATIONS/LEGISLATION SPECIFIC FOR THE SUBSTANCE OR MIXTURE

Safety, health and environmental regulations/legislation specific for the substance or mixture US EPA TSCA:

CERCLA Section 103 (40CFR302.4) - not listed,

SARA Section 311/312 (40CFR370.21) – not listed,

SARA Section 313 (40CFR372.65) – not listed,

SARA Section 355 (extremely hazardous substances):

European regulations:

EC NUMBER - not assigned,

Directive 96/82/EC - not applicable.

Monomers of the product have been listed in:

- TSCA - Toxic Substances Control Act (USA),
- DSL - Domestic Substances List (Canada),
- ENCS - Existing and New Chemical Substances (Japan),
- KECL - Korea Existing Chemicals List (Korea),
- AICS - Australian Inventory of Chemical Substances (Australia).

## 15.2. CHEMICAL SAFETY ASSESSMENT

A chemical safety assessment for the product has not been carried out.

## SECTION 16. OTHER INFORMATION

This Safety Data Sheet has been prepared on the basis of the currently available data on the product as well as of the Manufacturer's experience and knowledge. It should be treated as a guide for safe transportation, storage and handling. The given information is not to be considered as a warranty or quality specification. Additionally, it is the user's responsibility to handle the product in accordance with local regulations and standards.

End of Safety Data Sheet



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